

Safety Data Sheet according to Regulation (EC) No 1907/2006

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SN62MP218AGS90V

SDS No. : 182704 V005.0 Revision: 20.12.2017 printing date: 30.04.2018 Replaces version from: 23.05.2014

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

SN62MP218AGS90V

Contains:

Lead Rosin

1.2. Relevant identified uses of the substance or mixture and uses advised against Intended use:

Solder Paste

1.3. Details of the supplier of the safety data sheet

Henkel Ltd Wood Lane End HP2 4RQ Hemel Hempstead

Great Britain

Phone:	+44 1442 278000
Fax-no.:	+44 1442 278071

ua-productsafety.uk@henkel.com

1.4. Emergency telephone number

24 Hours Emergency Tel: +44 (0)1442 278497

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (CLP):	
Skin sensitizer	Category 1
H317 May cause an allergic skin reaction.	
Toxic to reproduction	Category 1A
H360FD May damage fertility. May damage the unborn child.	
Effects on or via lactation	
H362 May cause harm to breast-fed children.	
Specific target organ toxicity - repeated exposure	Category 1
H372 Causes damage to organs (Blood, Kidney, Central Nervous system) through prolonged or (inhalation-dust, oral)	r repeated exposure
Acute hazards to the aquatic environment	Category 1
H400 Very toxic to aquatic life.	
Chronic hazards to the aquatic environment	Category 1
H410 Very toxic to aquatic life with long lasting effects.	

2.2. Label elements

Label elements (CLP):

Hazard pictogram:	
Signal word:	Danger
Hazard statement: Supplemental information	 H360FD May damage fertility. May damage the unborn child. H362 May cause harm to breast-fed children. H372 Causes damage to organs (Blood, Kidney, Central Nervous system) through prolonged or repeated exposure (inhalation-dust, oral) H317 May cause an allergic skin reaction. H410 Very toxic to aquatic life with long lasting effects.
Precautionary statement: Prevention	 P201 Obtain special instructions before use. P261 Avoid breathing fume. P263 Avoid contact during pregnancy and while nursing. P273 Avoid release to the environment. P280 Wear protective gloves/protective clothing.
Precautionary statement: Response	P308+P313 IF exposed or concerned: Get medical advice/attention. P333+P313 If skin irritation or rash occurs: Get medical advice/attention.

2.3. Other hazards

This product contains modified rosin.

Contains lead which may harm your health. Lead can cause birth defects and other reproductive harm.

Regulations forbid the use of lead solder in any private or public drinking water supply system.

Do not heat above 500 °C

Avoid breathing fumes given out during soldering.

Flux fumes may irritate the nose, throat and lungs and may after prolonged/repeated exposure give an allergic reaction (asthma). After handling solder wash hands with soap and water before eating, drinking or smoking.

Keep out of reach of children.

Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

Declaration of the ingredients according to CLP (EC) No 1272/2008:

Hazardous components	EC Number	content	Classification
CAS-No.	REACH-Reg No.		
Lead	231-100-4	25- 50 %	Lact.
7439-92-1	01-2119510714-47		H362
			Repr. 1A
			H360FD
			STOT RE 1; Oral
			H372
			STOT RE 1; Inhalation - dust
			H372
			Aquatic Acute 1
			H400
			Aquatic Chronic 1
			H410
Tin	231-141-8	50- 100 %	
7440-31-5	01-2119486474-28		
Modified rosin	434-230-1, 434-	0,25- 2,5 %	Aquatic Chronic 4
144413-22-9	230-1		H413
	01-2120117087-62		
Rosin	232-475-7	1-< 5 %	Skin Sens. 1
8050-09-7	01-2119480418-32		H317
Silver ≥ 99.9 % Ag in powder	231-131-3	0,25-< 2,5 %	Aquatic Acute 1
(>100nm<1mm)	01-2119555669-21		H400
7440-22-4			Aquatic Chronic 1
			H410
			M factor (Acute Aquat Tox): 10 M factor
			(Chron Aquat Tox): 10

For full text of the H - statements and other abbreviations see section 16 "Other information". Substances without classification may have community workplace exposure limits available.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Move to fresh air. If symptoms persist, seek medical advice.

Skin contact:

Rinse with running water and soap. Apply replenishing cream. Change all contaminated clothing. Obtain medical attention if irritation persists. After contact with the hot melt: cool with water, seek medical attention.

Eye contact: Rinse immediately with plenty of running water (for 10 minutes). Seek medical attention if necessary.

Ingestion: Do not induce vomiting. Seek medical advice.

4.2. Most important symptoms and effects, both acute and delayed SKIN: Rash, Urticaria.

INGESTION: Nausea, vomiting, diarrhea, abdominal pain.

RESPIRATORY: Irritation, coughing, shortness of breath, chest tightness.

Chronic overexposure to lead may result in damage to the blood forming, nervous, urinary and reproductive systems. Severe lead toxicity will cause sterility, abortion and neonatal mortality and morbidity.

Prolonged or repeated skin contact with silver and its salts may cause a blue-gray discoloration of the skin and mucous membranes that is irreversible (Argyria).

Prolonged or repeated contact may cause eye irritation.

4.3. Indication of any immediate medical attention and special treatment needed

See section: Description of first aid measures

SECTION 5: Firefighting measures

5.1. Extinguishing media Suitable extinguishing media: water, carbon dioxide, foam, powder

Extinguishing media which must not be used for safety reasons: High pressure waterjet

5.2. Special hazards arising from the substance or mixture

High temperatures may produce heavy metal dust, fumes or vapours.

5.3. Advice for firefighters

Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

Additional information:

In case of fire, keep containers cool with water spray.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Keep unprotected persons away. Ensure adequate ventilation. Avoid contact with skin and eyes. Wear protective equipment.

6.2. Environmental precautions

Do not empty into drains / surface water / ground water.

6.3. Methods and material for containment and cleaning up

For small spills wipe up with paper towel and place in container for disposal. For large spills absorb onto inert absorbent material and place in sealed container for disposal.

6.4. Reference to other sections

See advice in section 8

SECTION 7: Handling and storage

7.1. Precautions for safe handling

See advice in section 8 Avoid skin and eye contact. Wash hands before breaks and immediately after handling the product. Do not heat above 500 °C Extraction is necessary to remove fumes evolved during reflow. When using do not eat, drink or smoke. Avoid breathing fumes given out during soldering.

Hygiene measures:

Do not eat, drink or smoke while working. Good industrial hygiene practices should be observed. After handling solder wash hands with soap and water before eating, drinking or smoking.

7.2. Conditions for safe storage, including any incompatibilities

Ensure good ventilation/extraction. Refer to Technical Data Sheet

7.3. Specific end use(**s**) Solder Paste

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational Exposure Limits

Valid for

Great Britain

Ingredient [Regulated substance]	ррт	mg/m ³	Value type	Short term exposure limit category / Remarks	Regulatory list
Lead 7439-92-1 [LEAD AND LEAD COMPOUNDS, OTHER THAN LEAD ALKYLS (AS PB)]		0,15	Time Weighted Average (TWA):		EH40 WEL
Lead 7439-92-1 [INORGANIC LEAD AND ITS COMPOUNDS]		0,15	Time Weighted Average (TWA):		EU_OEL
Lead 7439-92-1 [LEAD AND ITS IONIC COMPOUNDS]			Biological Limit Value:		EU_OEL_II
Rosin 8050-09-7 [ROSIN-BASED SOLDER FLUX FUME]		0,05	Time Weighted Average (TWA):		EH40 WEL
Rosin 8050-09-7 [ROSIN-BASED SOLDER FLUX FUME]		0,15	Short Term Exposure Limit (STEL):		EH40 WEL
Silver 7440-22-4 [SILVER (METALLIC)]		0,1	Time Weighted Average (TWA):		EH40 WEL
Silver 7440-22-4 [SILVER, METALLIC]		0,1	Time Weighted Average (TWA):	Indicative	ECTLV

Occupational Exposure Limits

Valid for Ireland

Ingredient [Regulated substance]	[Regulated substance] ppm mg/m ³ Value type		Short term exposure limit category / Remarks	Regulatory list	
Tin 7440-31-5 [TIN, METAL (AS SN)]		2	Time Weighted Average (TWA):	Indicative OELV	IR_OEL
Tin 7440-31-5 [TIN (INORGANIC COMPOUNDS AS SN)]		2	Time Weighted Average (TWA):	Indicative	ECTLV
Lead 7439-92-1 [LEAD AND ITS COMPOUNDS (EXCEPT TETRAETHYL LEAD)]		0,15	Time Weighted Average (TWA):	Binding OELV	IR_OEL
Lead 7439-92-1 [INORGANIC LEAD AND ITS COMPOUNDS]		0,15	Time Weighted Average (TWA):		EU_OEL
Lead 7439-92-1 [LEAD AND ITS IONIC COMPOUNDS]			Biological Limit Value:		EU_OEL_II
Rosin 8050-09-7 [ROSIN CORE SOLDER PYROLYSIS PRODUCTS (AS AIRBORNE TOTAL RESIN ACID)]		0,05	Time Weighted Average (TWA):		IR_OEL
Rosin 8050-09-7 [ROSIN CORE SOLDER PYROLYSIS PRODUCTS (AS AIRBORNE TOTAL RESIN ACID)]		0,15	Short Term Exposure Limit (STEL):		IR_OEL
Silver 7440-22-4 [SILVER (METALLIC)]		0,1	Time Weighted Average (TWA):	Indicative OELV	IR_OEL

Silver	0,1	Time Weighted Average	Indicative	ECTLV
7440-22-4		(TWA):		
[SILVER, METALLIC]				

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(>100nm<1mm) classified for environment water) mg/l	
Silver >= 99,9 % Ag as powder sewage 0,025 mg/l	
(>100nm<1mm) classified for environment treatment plant	
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7440-22-4	
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Silver $>= 99,9 \%$ Ag as powder Air	
(>100nm<1mm) classified for environment	
7440-22-4	
Silver >= 99,9 % Ag as powder soil 1,41 mg/kg (>100nm<1mm) classified for environment	
7440-22-4	

Derived No-Effect Level (DNEL):

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
Tin 7440-31-5	General population	dermal	Long term exposure - systemic effects		80 mg/kg	
Tin 7440-31-5	Workers	inhalation	Long term exposure - systemic effects		71 mg/m3	
Tin 7440-31-5	Workers	dermal	Long term exposure - systemic effects		10 mg/kg	
Tin 7440-31-5	General population	inhalation	Long term exposure - systemic effects		17 mg/m3	
Tin 7440-31-5	General population	oral	Long term exposure - systemic effects		5 mg/kg	
Rosin 8050-09-7	Workers	inhalation	Long term exposure - systemic effects		117 mg/m3	
Rosin 8050-09-7	Workers	dermal	Long term exposure - systemic effects		17 mg/kg	
Rosin 8050-09-7	General population	inhalation	Long term exposure - systemic effects		35 mg/m3	
Rosin 8050-09-7	General population	dermal	Long term exposure - systemic effects		10 mg/kg	
Rosin 8050-09-7	General population	oral	Long term 1 exposure - systemic effects		10 mg/kg	
Silver >= 99,9 % Ag as powder (>100nm<1mm) classified for environment 7440-22-4	Workers	inhalation	Long term exposure - systemic effects		0,1 mg/m3	
Silver >= 99,9 % Ag as powder (>100nm<1mm) classified for environment 7440-22-4	General population	inhalation	Long term exposure - systemic effects		0,04 mg/m3	
Silver >= 99,9 % Ag as powder (>100nm<1mm) classified for environment 7440-22-4	General population	oral	Long term exposure - systemic effects		1,2 mg/kg	

Biological Exposure Indices:

None

8.2. Exposure controls:

Engineering controls: Ensure adequate ventilation, especially in confined areas. Extraction is necessary to remove fumes evolved during reflow.

Respiratory protection: Use only in well-ventilated areas. In case of insufficient ventilation, wear suitable respiratory equipment. Suitable respiratory protection: Filter type: A (EN 14387)

Hand protection:

Chemical-resistant protective gloves (EN 374).

Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374):

nitrile rubber (NBR; ≥ 0.4 mm thickness)

Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):

nitrile rubber (NBR; >= 0.4 mm thickness)

This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection:

Safety glasses with sideshields or chemical safety goggles should be worn if there is a risk of splashing. Protective eye equipment should conform to EN166.

Skin protection:

Wear suitable protective clothing. Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Advices to personal protection equipment:

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions. Personal protective equipment should conform to the relevant EN standard.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties Appearance paste

Odor Odour threshold

pН

Melting point Solidification temperature Initial boiling point Flash point Evaporation rate Flammability Explosive limits Vapour pressure Relative vapour density: Density ()Bulk density Solubility Solubility (qualitative) (Solvent: Water) Partition coefficient: n-octanol/water Auto-ignition temperature Decomposition temperature Viscosity Viscosity (kinematic) Explosive properties Oxidising properties

9.2. Other information

No data available / Not applicable

grey mild No data available / Not applicable

Not applicable 179,0 °C (354.2 °F) No data available / Not applicable Not determined 117,00 °C (242.6 °F) No data available / Not applicable No data available / Not applicable No data available / Not applicable Not determined Heavier than air 4,86 g/cm3

No data available / Not applicable No data available / Not applicable Not miscible

No data available / Not applicable No data available / Not applicable

SECTION 10: Stability and reactivity

10.1. Reactivity

Solder alloy will react with concentrated nitric acid to produce toxic fumes of nitrogen oxides.

10.2. Chemical stability

Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions

See section reactivity

10.4. Conditions to avoid

Solder alloy will react with concentrated nitric acid to produce toxic fumes of nitrogen oxides.

10.5. Incompatible materials

See section reactivity.

10.6. Hazardous decomposition products

Thermal decomposition can lead to release of irritating gases and vapors. Metallic oxides See section 5.

SECTION 11: Toxicological information

General toxicological information:

Chronic overexposure to lead may result in damage to the blood forming, nervous, urinary and reproductive systems. Severe lead toxicity will cause sterility, abortion and neonatal mortality and morbidity. Prolonged or repeated contact may cause eye irritation.

11.1. Information on toxicological effects

Acute oral toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
Tin 7440-31-5	LD50	> 2.000 mg/kg	rat	OECD Guideline 423 (Acute Oral toxicity)
Modified rosin 144413-22-9	LD50	> 2.000 mg/kg	rat	OECD Guideline 423 (Acute Oral toxicity)
Rosin 8050-09-7	LD50	2.800 mg/kg	rat	not specified
Silver >= 99,9 % Ag in powder (>100nm<1mm) 7440-22-4	LD50	> 2.000 mg/kg	rat	OECD Guideline 401 (Acute Oral Toxicity)

Acute dermal toxicity:

Prolonged or repeated skin contact with silver and its salts may cause a blue-gray discoloration of the skin and mucous membranes that is irreversible (Argyria).

Hazardous substances CAS-No.	Value type	Value	Species	Method
Tin 7440-31-5	LD50	> 2.000 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)
Modified rosin 144413-22-9	LD50	> 2.000 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)
Rosin 8050-09-7	LD50	> 2.000 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)
Silver >= 99,9 % Ag in powder (>100nm<1mm) 7440-22-4	LD50	> 2.000 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)

Acute inhalative toxicity:

Fumes evolved at soldering temperatures will irritate the nose, throat and lungs. Prolonged or repeated exposure to flux fumes may result in sensitisation in sensitive workers.

No substance data available.

Skin corrosion/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
Tin 7440-31-5	not irritating		rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
Modified rosin 144413-22-9	not irritating	4 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
Rosin 8050-09-7	not irritating	4 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)

Serious eye damage/irritation:

Solder pastes may be abrasive to the eyes and the fumes are irritating.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
Tin 7440-31-5	not irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
Modified rosin 144413-22-9	moderately irritating	24 h	rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
Rosin 8050-09-7	not irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)

Respiratory or skin sensitization:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Species	Method
Modified rosin 144413-22-9	not sensitising	Guinea pig maximisation test	guinea pig	OECD Guideline 406 (Skin Sensitisation)

Germ cell mutagenicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
Tin 7440-31-5	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Tin 7440-31-5	negative	in vitro mammalian chromosome aberration test	with and without		OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)
Tin 7440-31-5	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
Modified rosin 144413-22-9	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Modified rosin 144413-22-9	negative	in vitro mammalian chromosome aberration test	with and without		OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)
Rosin 8050-09-7	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Silver >= 99,9 % Ag in powder (>100nm<1mm) 7440-22-4	negative	in vitro mammalian cell micronucleus test	with and without		OECD Guideline 487 (In vitro Mammalian Cell Micronucleus Test)

Carcinogenicity

No data available.

Reproductive toxicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Test type	Route of application	Species	Method
Tin 7440-31-5	NOAEL P > 1.000 mg/kg		oral: gavage	rat	OECD Guideline 421 (Reproduction / Developmental Toxicity Screening Test)

STOT-single exposure:

No data available.

STOT-repeated exposure::

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Route of application	Exposure time / Frequency of treatment	Species	Method
Tin 7440-31-5	NOAEL > 1.000 mg/kg	oral: gavage	28 days daily	rat	OECD Guideline 407 (Repeated Dose 28-Day Oral Toxicity in Rodents)
Modified rosin 144413-22-9	NOAEL 150 mg/kg	oral: gavage	28 d daily	rat	OECD Guideline 407 (Repeated Dose 28-Day Oral Toxicity in Rodents)

Aspiration hazard:

No data available.

SECTION 12: Ecological information

General ecological information:

Do not empty into drains / surface water / ground water.

12.1. Toxicity

Toxicity (Fish):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances	Value	Value	Exposure time	Species	Method
CAS-No.	type				
Tin	LC50		96 h	Pimephales promelas	OECD Guideline 203 (Fish,
7440-31-5					Acute Toxicity Test)
Modified rosin	LC50		96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish,
144413-22-9					Acute Toxicity Test)
Rosin	LC50		96 h	Pimephales promelas	OECD Guideline 203 (Fish,
8050-09-7					Acute Toxicity Test)
Silver >= 99,9 % Ag in	LC50	0,0012 mg/l	96 h	Pimephales promelas	other guideline:
powder (>100nm<1mm)					
7440-22-4					
Silver >= 99,9 % Ag in	EC10	0,00019 mg/l	217 d	Salmo trutta	OECD Guideline 210 (fish
powder (>100nm<1mm)					early lite stage toxicity test)
7440-22-4					

Toxicity (Daphnia):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances	Value	Value	Exposure time	Species	Method
CAS-No.	type				
Modified rosin 144413-22-9	EC50		48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Rosin 8050-09-7	EL50		48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Silver >= 99,9 % Ag in powder (>100nm<1mm) 7440-22-4	EC50	0,00022 mg/l	48 h	Daphnia magna	other guideline:

Chronic toxicity to aquatic invertebrates

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Tin 7440-31-5	NOEC		7 d	Ceriodaphnia dubia	other guideline:
Silver >= 99,9 % Ag in powder (>100nm<1mm) 7440-22-4	NOEC	0,00032 mg/l	21 d		EPA OPPTS 850.1300 (Daphnid Chronic Toxicity Test)

Toxicity (Algae):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances	Value	Value	Exposure time	Species	Method
CAS-No.	type				
Tin	EC50		72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga,
7440-31-5					Growth Inhibition Test)
Tin	NOEC		72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga,
7440-31-5					Growth Inhibition Test)
Modified rosin	EC50		72 h	Scenedesmus subspicatus (new	OECD Guideline 201 (Alga,
144413-22-9				name: Desmodesmus	Growth Inhibition Test)
				subspicatus)	
Modified rosin	NOEC		72 h	Scenedesmus subspicatus (new	OECD Guideline 201 (Alga,
144413-22-9				name: Desmodesmus	Growth Inhibition Test)
				subspicatus)	
Rosin	EL50		72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga,
8050-09-7					Growth Inhibition Test)
Rosin	NOELR		72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga,
8050-09-7					Growth Inhibition Test)
Silver >= 99,9 % Ag in	EC10	0,00016 mg/l	15 d	other:	other guideline:
powder (>100nm<1mm)					
7440-22-4					

Toxicity to microorganisms

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances	Value	Value	Exposure time	Species	Method
CAS-No.	type				
Tin	EC50		3 h	activated sludge of a	OECD Guideline 209
7440-31-5				predominantly domestic sewage	(Activated Sludge,
					Respiration Inhibition Test)
Modified rosin	NOEC		3 h	activated sludge	OECD Guideline 209
144413-22-9				-	(Activated Sludge,
					Respiration Inhibition Test)
Rosin	EC20		3 h	activated sludge of a	OECD Guideline 209
8050-09-7				predominantly domestic sewage	(Activated Sludge,
					Respiration Inhibition Test)

12.2. Persistence and degradability

The product is not biodegradable.

Hazardous substances CAS-No.	Result	Test type	Degradability	Exposure time	Method
Modified rosin 144413-22-9	not readily biodegradable.	aerobic	25 %	28 day	OECD Guideline 301 B (Ready Biodegradability: CO2 Evolution Test)
Rosin 8050-09-7	readily biodegradable	aerobic	71 %	28 d	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)

12.3. Bioaccumulative potential

No data available.

Hazardous substances CAS-No.	Bioconcentratio n factor (BCF)	Exposure time	Temperature	Species	Method
Silver >= 99,9 % Ag in powder (>100nm<1mm) 7440-22-4	70	42 d	20 °C	Cyprinus carpio	other guideline:

12.4. Mobility in soil

The product is insoluble and sinks in water.

Hazardous substances CAS-No.	LogPow	Temperature	Method
Modified rosin 144413-22-9	> 6		EU Method A.8 (Partition Coefficient)
Rosin 8050-09-7	> 3 - 6,2		OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)

12.5. Results of PBT and vPvB assessment

Hazardous substances CAS-No.	PBT / vPvB
Lead	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very
7439-92-1	Bioaccumulative (vPvB) criteria.
Tin	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very
7440-31-5	Bioaccumulative (vPvB) criteria.
Rosin	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very
8050-09-7	Bioaccumulative (vPvB) criteria.
Silver >= 99,9 % Ag in powder (>100nm<1mm	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very
)	Bioaccumulative (vPvB) criteria.
7440-22-4	

12.6. Other adverse effects

No data available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product disposal:

Wherever possible unwanted solder pastes should be recycled for recovery of metal. Otherwise dispose of in accordance with local and national regulations.

Disposal of uncleaned packages: Dispose of as unused product.

Waste code

06 04 05* Waste containing other heavy metals

The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

SECTION 14: Transport information

14.1.	UN number				
	ADR	3082			
	RID	3082			
	ADN	3082			
	IMDG	3082			
	IATA	3082			
	IATA	5002			
14.2.	UN proper s	hipping name			
	ADR	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Silver,Lead)			
	RID	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Silver,Lead)			
	ADN	(SIIVELEEAD) ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Silver,Lead)			
	IMDG	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.			
	IATA	(Silver,Lead) Environmentally hazardous substance, liquid, n.o.s. (Silver,Lead)			
14.3.	Transport hazard class(es)				
	ADR	9			
	RID	9			
	ADN	9			
	IMDG	9			
	IATA	9			
14.4.	Packing gro	Packing group			
	ADR	III			
	RID	III			
	ADN	III			
	IMDG	III			
	IATA	III			
14.5.	Environmen	Environmental hazards			
	ADR	not applicable			
	RID	not applicable			
	ADN	not applicable			
	IMDG	Marine pollutant			
	IATA	not applicable			
14.6.	Special precautions for user				
	ADR	not applicable Tunnelcode:			
	RID	not applicable			
	ADN	not applicable			
	IMDG	not applicable			
	IATA	not applicable			
		t classifications in this section apply generally to packed and bulk goods alike. For the a net volume of no more than 5 L for liquid substances or a net mass of no more			

The transport classifications in this section apply generally to packed and bulk goods alike. For containers with a net volume of no more than 5 L for liquid substances or a net mass of no more than 5 kg for solid substances per individual or inner package, the exemptions SP 375 (ADR), 197 (IATA), 969 (IMDG) may be applied, which can result in a deviation from the transport classification for packed goods.

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

VOC content (2010/75/EC) < 3,0 %

15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

National regulations/information (Great Britain):

Remarks

The Health & Safety at Work Act 1974. The Control of Lead at Work Regulations. L132:Control of Lead at Work: Approved Code of Practice and Guidance. The Control of Substances Hazardous to Health Regulations. L5:General Approved Code of Practice to the COSHH Regulations. HS(G)97:A Step by Step Guide to the COSHH Regulations. HS(G)193:COSHH essentials: Easy steps to control chemicals. IND (G)248L:Solder fume and you. IND(G)249L:Controlling health risks from rosin (colophony) based solder fluxes. Employees should be under medical surveillance if the risk assessment made under the Control of Lead at Work Regulations indicates they are likely to be exposed to significant concentrations of lead, or if an Employment Medical Advisor or appointed doctor so certifies. A woman employed on work which exposes her to lead should notify her employer as soon as possible if she becomes pregnant. The Employment Medical Advisor / Appointed Doctor should be informed of the pregnancy. Under the Management of Health and Safety at Work Regulations, employers are required to assess the particular risks to health at work of pregnant workers and workers who have recently given birth or who are breast feeding.

SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text

of all abbreviations indicated by codes in this safety data sheet are as follows:

H317 May cause an allergic skin reaction.

H360FD May damage fertility. May damage the unborn child.

H362 May cause harm to breast-fed children.

H372 Causes damage to organs through prolonged or repeated exposure.

H400 Very toxic to aquatic life.

H410 Very toxic to aquatic life with long lasting effects.

H413 May cause long lasting harmful effects to aquatic life.

Further information:

This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document. Corresponding text is displayed in a different color on shadowed fields.