



Safety Data Sheet according to (EC) No 1907/2006

Page 1 of 12

LOCTITE 3612

SDS No. : 153543
V007.0

Revision: 16.09.2015

printing date: 10.11.2016

Replaces version from: 14.07.2015

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

LOCTITE 3612

Contains:

Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight \leq 700)

RP Bisphenol F-epichlorohydrin resin, MW \leq 700

Neodecanoic acid, oxiranylmethyl ester

4,4'-Methylenediphenol, polymer with 1-chloro-2,3-epoxypropane

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:

Epoxy resin

1.3. Details of the supplier of the safety data sheet

Henkel Westerlo

AE Belgium

Nijverheidsstraat 7

2260 Westerlo

Belgium

ua-productsafety.uk@uk.henkel.com

1.4. Emergency telephone number

24 Hours Emergency Tel: +44 (0)1442 278497

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (CLP):

Skin irritation	Category 2
H315 Causes skin irritation.	
Serious eye irritation	Category 2
H319 Causes serious eye irritation.	
Skin sensitizer	Category 1
H317 May cause an allergic skin reaction.	
Germ cell mutagenicity	Category 2
H341 Suspected of causing genetic defects.	
Chronic hazards to the aquatic environment	Category 2
H411 Toxic to aquatic life with long lasting effects.	

2.2. Label elements

Label elements (CLP):

Hazard pictogram:**Signal word:**

Warning

Hazard statement:

H315 Causes skin irritation.
 H317 May cause an allergic skin reaction.
 H319 Causes serious eye irritation.
 H341 Suspected of causing genetic defects.
 H411 Toxic to aquatic life with long lasting effects.

Precautionary statement:

P273 Avoid release to the environment.
 P280 Wear protective gloves/protective clothing.
 P302+P352 IF ON SKIN: Wash with plenty of water.
 P333+P313 If skin irritation or rash occurs: Get medical advice/attention.
 P337+P313 If eye irritation persists: Get medical advice/attention.

2.3. Other hazards

None if used properly.

SECTION 3: Composition/information on ingredients**3.2. Mixtures****General chemical description:**

Epoxy resin

Declaration of the ingredients according to CLP (EC) No 1272/2008:

Hazardous components CAS-No.	EC Number REACH-Reg No.	content	Classification
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	500-033-5 500-033-5 01-2119456619-26	40- 60 %	Skin Irrit. 2 H315 Skin Sens. 1 H317 Eye Irrit. 2 H319 Aquatic Chronic 2 H411
RP Bisphenol F-epichlorohydrin resin, MW<=700 28064-14-4	01-2119454392-40	1- < 5 %	Skin Irrit. 2 H315 Skin Sens. 1 H317 Aquatic Chronic 2 H411
Neodecanoic acid, oxiranylmethyl ester 26761-45-5	247-979-2 01-2119431597-33	1- < 5 %	Skin Sens. 1; Dermal H317 Aquatic Chronic 2 H411 Muta. 2 H341
4,4'-Methylenediphenol, polymer with 1- chloro-2,3-epoxypropane 42423-25-6	500-108-2	0,1- < 1 %	Aquatic Chronic 2 H411 Eye Irrit. 2 H319 Skin Irrit. 2 H315 Skin Sens. 1 H317

**For full text of the H - statements and other abbreviations see section 16 "Other information".
Substances without classification may have community workplace exposure limits available.**

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Move to fresh air. If symptoms persist, seek medical advice.

Skin contact:

Rinse with running water and soap.
Seek medical advice.

Eye contact:

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Ingestion:

Rinse out mouth, drink 1-2 glasses of water, do not induce vomiting.
Seek medical advice.

4.2. Most important symptoms and effects, both acute and delayed

EYE: Irritation, conjunctivitis.

SKIN: Redness, inflammation.

SKIN: Rash, Urticaria.

4.3. Indication of any immediate medical attention and special treatment needed

See section: Description of first aid measures

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media:

Carbon dioxide, foam, powder

Extinguishing media which must not be used for safety reasons:

None known

5.2. Special hazards arising from the substance or mixture

In case of fire, keep containers cool with water spray.
Oxides of carbon, oxides of nitrogen, irritating organic vapors.

5.3. Advice for firefighters

Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Avoid skin and eye contact.

6.2. Environmental precautions

Do not let product enter drains.

6.3. Methods and material for containment and cleaning up

For small spills wipe up with paper towel and place in container for disposal.
For large spills absorb onto inert absorbent material and place in sealed container for disposal.
Wash spillage site thoroughly with soap and water or detergent solution.

6.4. Reference to other sections

See advice in section 8

SECTION 7: Handling and storage**7.1. Precautions for safe handling**

Use only in well-ventilated areas.

Avoid skin and eye contact.

Prolonged or repeated skin contact should be avoided to minimise any risk of sensitisation.

Hygiene measures:

Good industrial hygiene practices should be observed.

Wash hands before work breaks and after finishing work.

Do not eat, drink or smoke while working.

Take off contaminated clothing and wash before reuse.

7.2. Conditions for safe storage, including any incompatibilities

For optimum shelf life store in original containers under refrigerated conditions at 2 - 8°C (35.6 - 46.4 °F)

7.3. Specific end use(s)

Epoxy resin

SECTION 8: Exposure controls/personal protection**8.1. Control parameters****Occupational Exposure Limits**Valid for
Great Britain

Ingredient [Regulated substance]	ppm	mg/m ³	Value type	Short term exposure limit category / Remarks	Regulatory list
Talc (Mg ₃ H ₂ (SiO ₃) ₄) 14807-96-6 [TALC, RESPIRABLE DUST]		1	Time Weighted Average (TWA):		EH40 WEL

Occupational Exposure LimitsValid for
Ireland

Ingredient [Regulated substance]	ppm	mg/m ³	Value type	Short term exposure limit category / Remarks	Regulatory list
Talc (Mg ₃ H ₂ (SiO ₃) ₄) 14807-96-6 [TALC, RESPIRABLE DUST]		0,8	Time Weighted Average (TWA):		IR_OEL
Talc (Mg ₃ H ₂ (SiO ₃) ₄) 14807-96-6 [TALC, TOTAL INHALABLE DUST]		10	Time Weighted Average (TWA):		IR_OEL

Biological Exposure Indices:

None

8.2. Exposure controls:

Respiratory protection:

Use only in well-ventilated areas.

An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area

Filter type: A

Hand protection:

Chemical-resistant protective gloves (EN 374).

Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374):

nitrile rubber (NBR; ≥ 0.4 mm thickness)

Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):

nitrile rubber (NBR; ≥ 0.4 mm thickness)

This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection:

Wear protective glasses.

Skin protection:

Wear suitable protective clothing.

SECTION 9: Physical and chemical properties**9.1. Information on basic physical and chemical properties**

Appearance	paste viscous, liquid yellow
Odor	mild
Odour threshold	No data available / Not applicable
pH	No data available / Not applicable
Initial boiling point	No data available / Not applicable
Flash point	> 93 °C (> 199.4 °F); Tagliabue closed cup
Decomposition temperature	No data available / Not applicable
Vapour pressure (20 °C (68 °F))	< 1,33 mbar
Density (ρ)	1,22 g/cm ³
Bulk density	No data available / Not applicable
Viscosity	No data available / Not applicable
Viscosity (kinematic)	No data available / Not applicable
Explosive properties	No data available / Not applicable
Solubility (qualitative) (Solvent: Water)	Insoluble
Solidification temperature	No data available / Not applicable
Melting point	No data available / Not applicable
Flammability	No data available / Not applicable
Auto-ignition temperature	No data available / Not applicable
Explosive limits	No data available / Not applicable
Partition coefficient: n-octanol/water	No data available / Not applicable
Evaporation rate	No data available / Not applicable
Vapor density	No data available / Not applicable
Oxidising properties	No data available / Not applicable

9.2. Other information

No data available / Not applicable

SECTION 10: Stability and reactivity**10.1. Reactivity**

Reaction with strong acids.

Reacts with strong oxidants.

10.2. Chemical stability

Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions

See section reactivity

10.4. Conditions to avoidStable under normal conditions of storage and use.
Protect from direct sunlight.**10.5. Incompatible materials**

See section reactivity

10.6. Hazardous decomposition products

carbon oxides.

SECTION 11: Toxicological information**11.1. Information on toxicological effects****General toxicological information:**

The mixture is classified based on the available hazard information for the ingredients as defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation 1272/2008/EC. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

Oral toxicity:

May cause irritation to the digestive tract.

Skin irritation:

Causes skin irritation.

Eye irritation:

Causes serious eye irritation.

Sensitizing:

May cause an allergic skin reaction.

Mutagenicity:

Suspected of causing genetic defects

Acute oral toxicity:

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	LD50	> 2.000 mg/kg	oral		rat	
RP Bisphenol F- epichlorohydrin resin, MW<=700 28064-14-4	LD50	> 5.000 mg/kg	oral		rat	OECD Guideline 401 (Acute Oral Toxicity)
Neodecanoic acid, oxiranylmethyl ester 26761-45-5	LD50	2.000 mg/kg	oral		rat	OECD Guideline 420 (Acute Oral Toxicity)

Acute inhalative toxicity:

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
---------------------------------	---------------	-------	-------------------------	------------------	---------	--------

Acute dermal toxicity:

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	LD50	23.000 mg/kg	dermal		rabbit	
Neodecanoic acid, oxiranylmethyl ester 26761-45-5	LD50	2.000 mg/kg	dermal		rat	OECD Guideline 402 (Acute Dermal Toxicity)

Skin corrosion/irritation:

Hazardous components CAS-No.	Result	Exposure time	Species	Method
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	slightly irritating	4 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)

Serious eye damage/irritation:

Hazardous components CAS-No.	Result	Exposure time	Species	Method
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	not irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
RP Bisphenol F- epichlorhydrin resin, MW<=700 28064-14-4	not irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)

Respiratory or skin sensitization:

Hazardous components CAS-No.	Result	Test type	Species	Method
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
Neodecanoic acid, oxiranylmethyl ester 26761-45-5	sensitising	Guinea pig maximisation test	guinea pig	OECD Guideline 406 (Skin Sensitisation)

Germ cell mutagenicity:

Hazardous components CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	negative	bacterial reverse mutation assay (e.g Ames test)			OECD Guideline 472 (Genetic Toxicology: Escherichia coli, Reverse Mutation Assay)
Neodecanoic acid, oxiranylmethyl ester 26761-45-5	positive	oral: gavage		mouse	

SECTION 12: Ecological information

General ecological information:

The mixture is classified based on the available hazard information for the ingredients as defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation 1272/2008/EC. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

12.1. Toxicity

Ecotoxicity:

Do not empty into drains / surface water / ground water.

Toxic to aquatic life with long lasting effects.

Hazardous components CAS-No.	Value type	Value	Acute Toxicity Study	Exposure time	Species	Method
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	LC50	1,75 mg/l	Fish	96 h	Oncorhynchus mykiss (reported as Salmo gairdneri)	OECD Guideline 203 (Fish, Acute Toxicity Test)
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	EC50	9,4 mg/l	Algae	72 h	Scenedesmus capricornutum	OECD Guideline 201 (Alga, Growth Inhibition Test)
	NOEC	2,4 mg/l	Algae	72 h	Scenedesmus capricornutum	OECD Guideline 201 (Alga, Growth Inhibition Test)
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	NOEC	0,3 mg/l	chronic Daphnia	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)
RP Bisphenol F-epichlorhydrin resin, MW<=700 28064-14-4	EC50	3,5 mg/l	Daphnia	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Neodecanoic acid, oxiranylmethyl ester 26761-45-5	LC50	9,61 mg/l	Fish	96 h	Oncorhynchus mykiss	EPA OTS 797.1400 (Fish Acute Toxicity Test)
Neodecanoic acid, oxiranylmethyl ester 26761-45-5	EC50	4,8 mg/l	Daphnia	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Neodecanoic acid, oxiranylmethyl ester 26761-45-5	NOEC	1 mg/l	Algae	96 h	Selenastrum capricornutum (new name: Pseudokirchnerella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
Neodecanoic acid, oxiranylmethyl ester 26761-45-5	EC 50	> 100 mg/l	Bacteria			OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)

12.2. Persistence and degradability

Persistence and Biodegradability:

The product is not biodegradable.

Hazardous components CAS-No.	Result	Route of application	Degradability	Method

Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6		aerobic	5 %	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)
RP Bisphenol F-epichlorohydrin resin, MW<=700 28064-14-4		aerobic	10 - 16 %	OECD Guideline 301 B (Ready Biodegradability: CO2 Evolution Test)
Neodecanoic acid, oxiranylmethyl ester 26761-45-5	under test conditions no biodegradation observed	aerobic	7 - 8 %	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)

12.3. Bioaccumulative potential / 12.4. Mobility in soil**Mobility:**

Cured adhesives are immobile.

Bioaccumulative potential:

No data available.

Hazardous components CAS-No.	LogKow	Bioconcentration factor (BCF)	Exposure time	Species	Temperature	Method
Neodecanoic acid, oxiranylmethyl ester 26761-45-5	4,4				20 °C	OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)

12.5. Results of PBT and vPvB assessment

Hazardous components CAS-No.	PBT/vPvB
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
RP Bisphenol F-epichlorohydrin resin, MW<=700 28064-14-4	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Neodecanoic acid, oxiranylmethyl ester 26761-45-5	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

12.6. Other adverse effects

No data available.

SECTION 13: Disposal considerations**13.1. Waste treatment methods**

Product disposal:

Dispose of in accordance with local and national regulations.

Disposal of uncleaned packages:

After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.

Disposal must be made according to official regulations.

Waste code

08 04 09 waste adhesives and sealants containing organic solvents and other dangerous substances

SECTION 14: Transport information**14.1. UN number**

ADR	3082
RID	3082
ADN	3082
IMDG	3082
IATA	3082

14.2. UN proper shipping name

ADR	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Bisphenol-A Epichlorhydrin resin)
RID	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Bisphenol-A Epichlorhydrin resin)
ADN	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Bisphenol-A Epichlorhydrin resin)
IMDG	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Bisphenol-A Epichlorhydrin resin)
IATA	Environmentally hazardous substance, liquid, n.o.s. (Bisphenol-A Epichlorhydrin resin)

14.3. Transport hazard class(es)

ADR	9
RID	9
ADN	9
IMDG	9
IATA	9

14.4. Packing group

ADR	III
RID	III
ADN	III
IMDG	III
IATA	III

14.5. Environmental hazards

ADR	not applicable
RID	not applicable
ADN	not applicable
IMDG	Marine pollutant
IATA	not applicable

14.6. Special precautions for user

ADR	not applicable Tunnelcode: (E)
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

not applicable

SECTION 15: Regulatory information**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture**

VOC content < 3,00 %

(2010/75/EC)

15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

- H315 Causes skin irritation.
- H317 May cause an allergic skin reaction.
- H319 Causes serious eye irritation.
- H341 Suspected of causing genetic defects.
- H411 Toxic to aquatic life with long lasting effects.

Further information:

This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

Label elements (DPD):

Xn - Harmful



N - Dangerous for the environment



Risk phrases:

- R36/38 Irritating to eyes and skin.
- R43 May cause sensitisation by skin contact.
- R68 Possible risk of irreversible effects.
- R51/53 Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Safety phrases:

- S24 Avoid contact with skin.
- S26 In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
- S28 After contact with skin, wash immediately with plenty of water.
- S37 Wear suitable gloves.
- S61 Avoid release to the environment. Refer to special instructions/Safety data sheets.

Additional labeling:

Contains epoxy constituents. See information supplied by the manufacturer.

Contains:

- Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700),
- RP Bisphenol F-epichlorohydrin resin, $MW \leq 700$,
- Neodecanoic acid, oxiranylmethyl ester

Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document. Corresponding text is displayed in a different color on shadowed fields.

